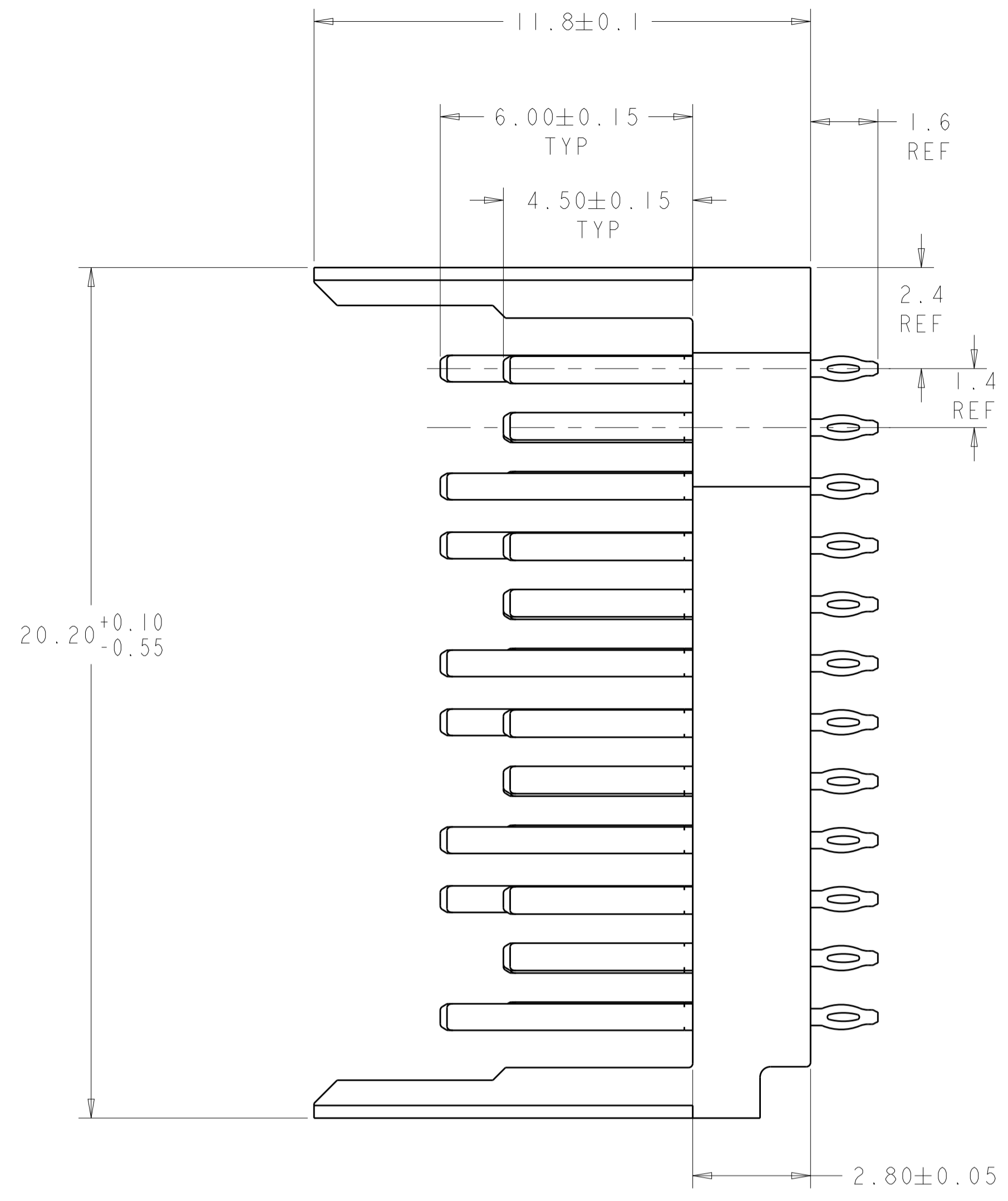
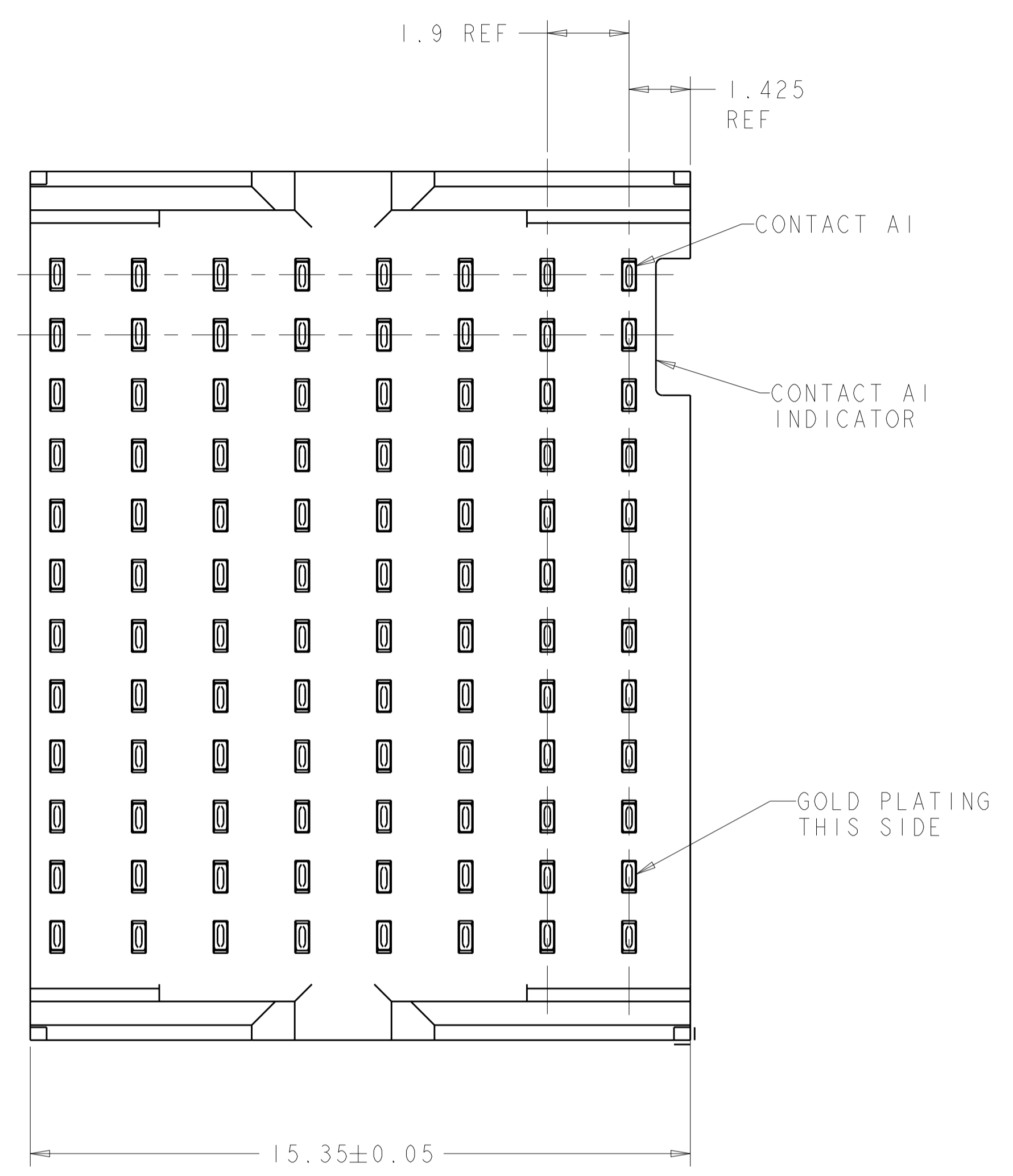
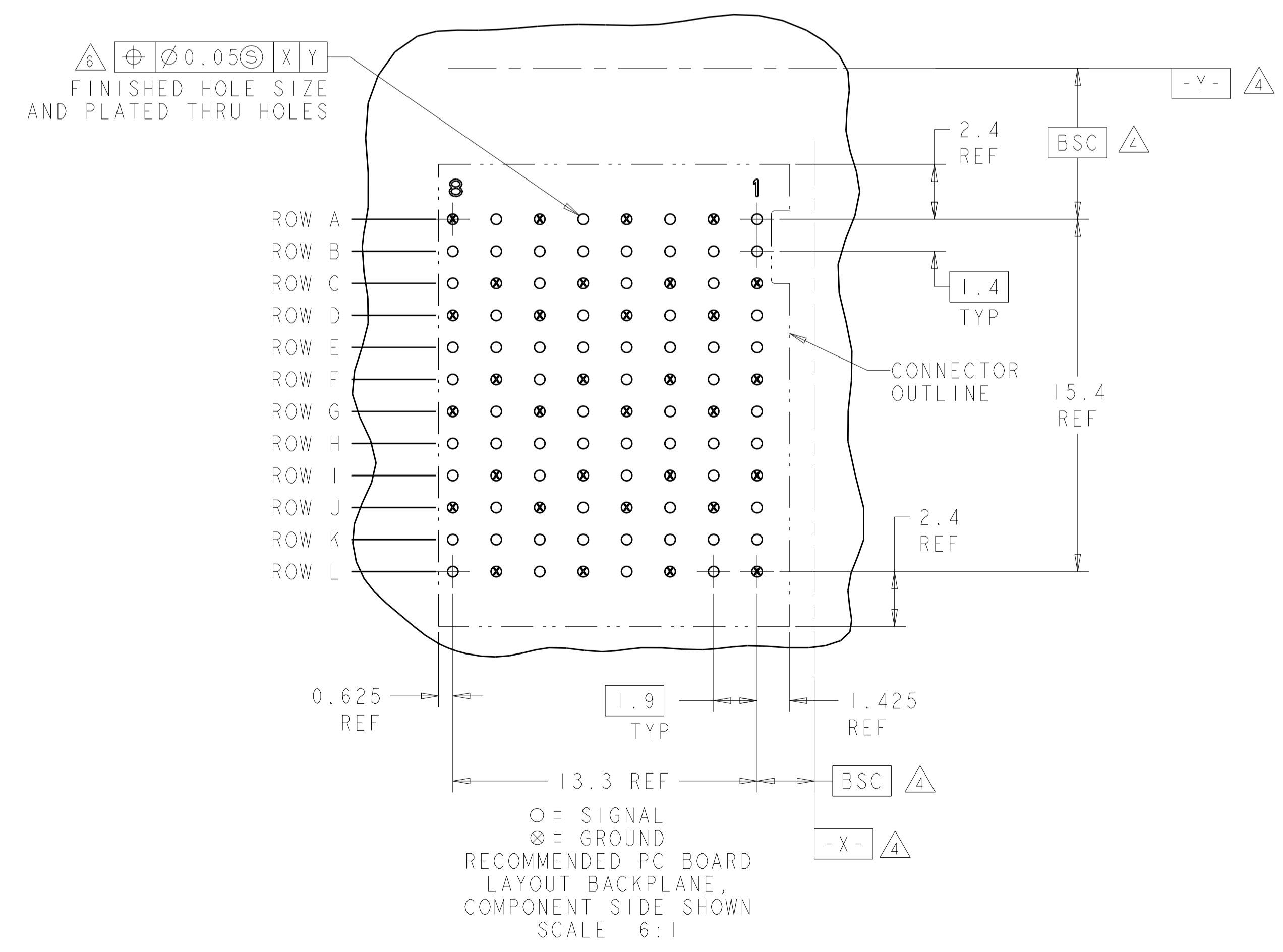
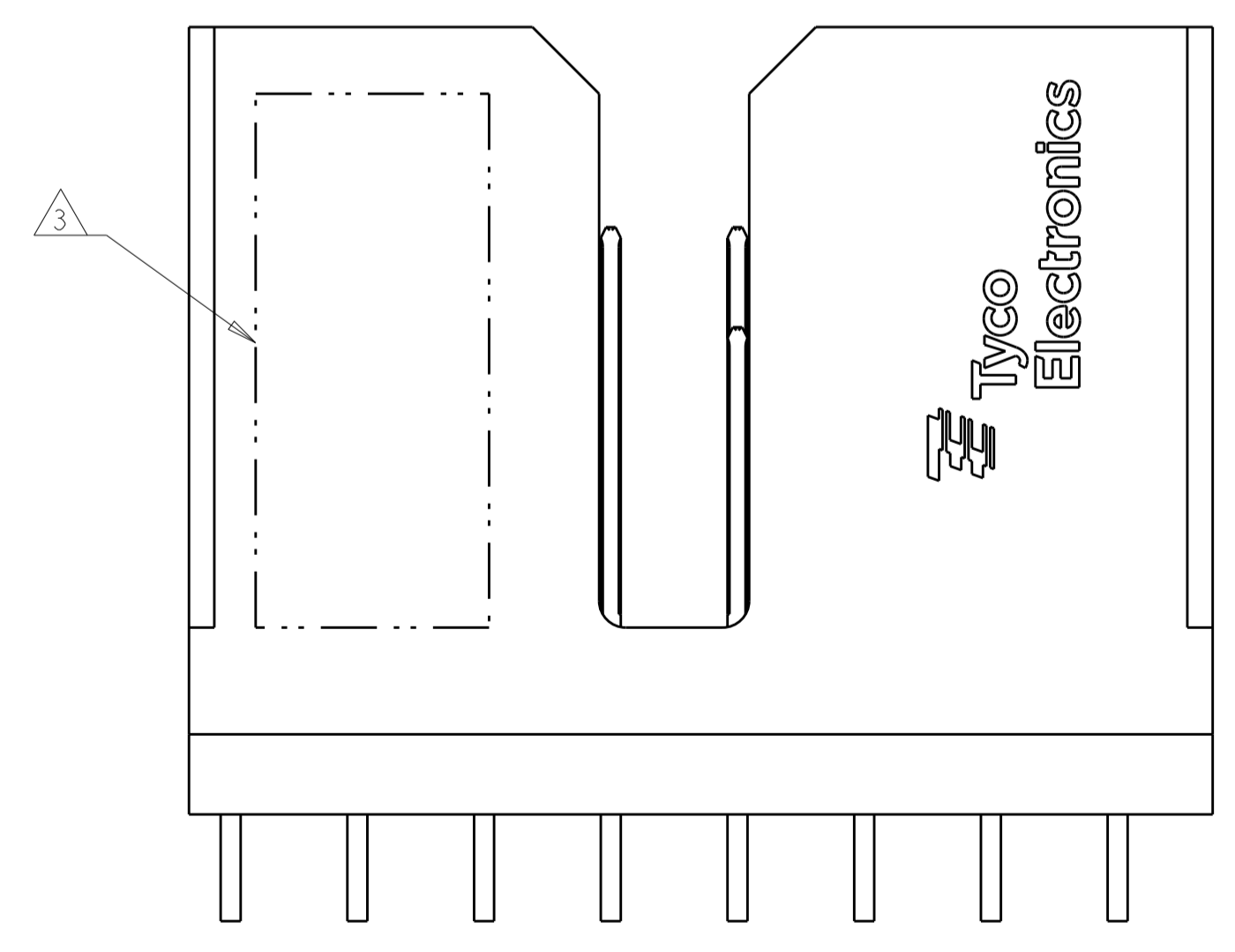


LOC		DIST		REVISIONS			
GP	00	P	LTN	DESCRIPTION	DATE	DWN	APVD
		F		REVISED PER ECO-13-004536	19APR2013	KH	RP



- △ MATERIAL:  
CONTACT - PHOS BRONZE  
HOUSING - LCP, UL 94V-0, COLOR - BLACK
- △ FINISH: 0.76 UM MIN GOLD OVER 1.27 NICKEL IN MATING AREA
- △ CONNECTOR MARKED WITH PART NUMBER, DATE CODE AND STANDARD IN APPROXIMATE AREA SHOWN
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 5. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- △ REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- △ FINISH: CONTACT  
MATING AREA - 0.08μm MIN GOLD OVER 0.69μm MIN PD-NI OVER 1.27μm MIN NICKEL  
COMPLIANT PIN AREA - 0.5μm MIN MATTE TIN OVER 1.27μm MIN NICKEL



△	2065387-2
△	2065387-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN B. CARBO 16SEP2008	CHK R. PATTERSON 16SEP2008	APVD R. PATTERSON 16SEP2008	NAME
mm	0 PLC ±	PRODUCT SPEC			TE Connectivity
	1 PLC ±	APPLICATION SPEC			HEADER ASSEMBLY, OPEN ENDED, 4 PAIR 8 COLUMN TinMan
	2 PLC ±	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
	3 PLC ±	A1	00779	C=2065387	FUJ
	4 PLC ±	MATERIAL	FINISH	WEIGHT	SCALE 10:1 SHEET 1 OF 1 REV F
	ANGLES ±	Customer Drawing			