

△	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	△	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△						△					

APPLICABLE STANDARD			
RATING	OPERATING TEMPERATURE RANGE	-25 °C TO 80 °C	STORAGE TEMPERATURE RANGE °C TO °C
	VOLTAGE	125 V AC	CURRENT 500 mA

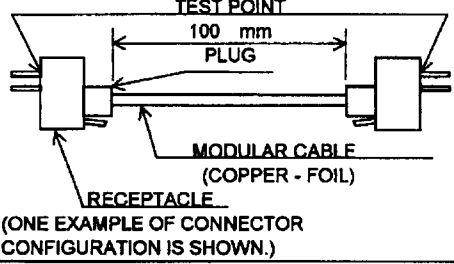
SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
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CONSTRUCTION

GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	○	○
MARKING	CONFIRMED VISUALLY.		○	○

ELECTRIC CHARACTERISTICS


CONTACT RESISTANCE	100 mA DC (OR 1000 Hz AC). MEASUREMENT POINTS SHALL BE AS FOLLOWS.  (ONE EXAMPLE OF CONNECTOR CONFIGURATION IS SHOWN.)	230 mΩ MAX.	○	○
INSULATION RESISTANCE	100 V DC.	100 MΩ MIN.	○	○
VOLTAGE PROOF	500 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	○	○

MECHANICAL CHARACTERISTICS

MECHANICAL OPERATION	200 TIMES INSERTIONS AND EXTRACTIONS.	① CONTACT RESISTANCE: 250 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	○	—
VIBRATION	FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, ——— m/s ² AT 2 h, FOR 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 5 μs.	○	—
SHOCK	490 m/s ² DIRECTIONS OF PULSE 11 ms AT 3 TIME FOR 3 DIRECTION.	② CONTACT RESISTANCE: 250 mΩ MAX. ③ NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	○	—

ENVIRONMENTAL CHARACTERISTICS

DAMP HEAT (STEADY STATE)	EXPOSED AT 40 °C, 90 TO 95 %, 500 h.	① CONTACT RESISTANCE: 250 mΩ MAX. ② INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY) ③ INSULATION RESISTANCE: 10 MΩ MIN. (AT DRY) ④ NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	○	—
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55±3 → 5 TO 35 → 85±2 → 5 TO 35°C TIME 30 TO 35→5 MAX→30 TO 35→5 MAX min UNDER 5 CYCLES.	① CONTACT RESISTANCE: 250 mΩ MAX. ② INSULATION RESISTANCE: 100 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	○	—
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	① CONTACT RESISTANCE: 250 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS.	○	—

REMARKS FOR REFERENCE ONLY Subject to change without notice Unless otherwise specified, refer to JIS C 5402.	DRAWN <i>J. Hamaya</i> 00.3.28	DESIGNED <i>J. Hamaya</i> 00.3.28	CHECKED <i>T. Watanabe</i> 00.3.28	APPROVED <i>(Mina)</i> 00.3.28	RELEASED 
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Note QT:Qualification Test AT:Assurance Test ○:Applicable Test

HRS HIROSE ELECTRIC CO., LTD.	SPECIFICATION SHEET	PART NO. TM18R - TO - 88
CODE NO.(OLD) CL	DRAWING NO. ELC4 - 122138	CODE NO. CL 222 - 2883 - 9

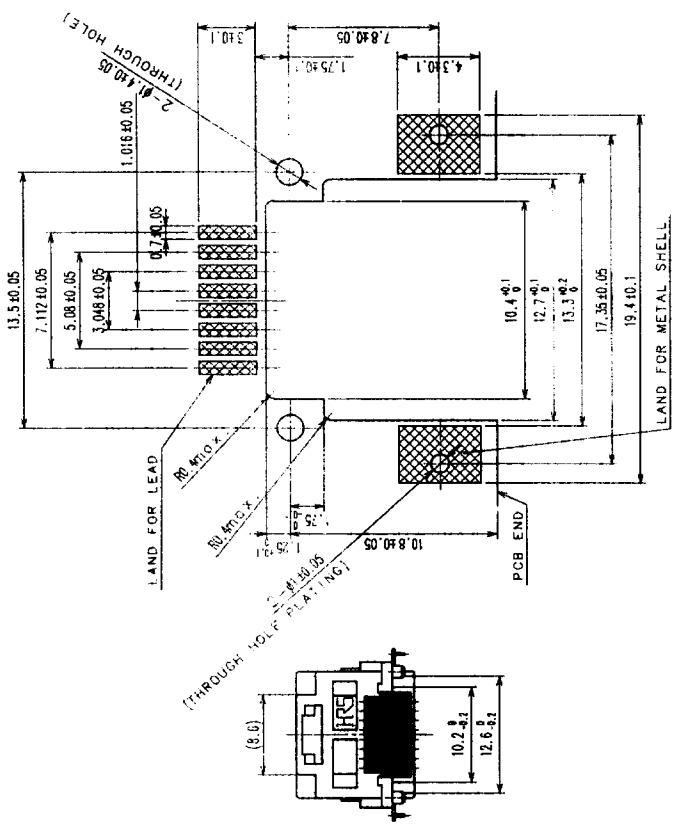
TO
Q2
CHN



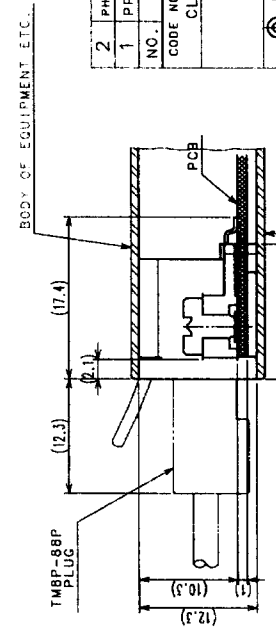
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RECOMMENDED PCB PATTERN, MOUNTING SIDE (4:1)
t=1

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SET MOUNTED EXAMPLE



NOTE \square THE CO-PLANARITY OF LEADS AND METAL SHELLS SHALL BE 0.015"

2	PHOSPHOR BRONZE CONTACT AREA: GOLD PLATING 1.27μm	3	COPPER ALLOY TIN-LEAD PLATING
1	PPS MATERIAL BLACK UL94V-0		
NO.	MATERIAL	FINISH, REMARKS	MATERIAL
CODE NO. (OLD)	CL	DRAWN	DESIGNED
		BY: <i>W. H. ...</i>	BY: <i>J. ...</i>
		DATE: 00-3-28	DATE: 00-3-28

DRAWING NO.	EDC3-122138	PART NO.	TM18R-10-88
SCALE	2:1	CODE NO.	CL222-2883-9
UNITS	mm		



TO	Q2
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