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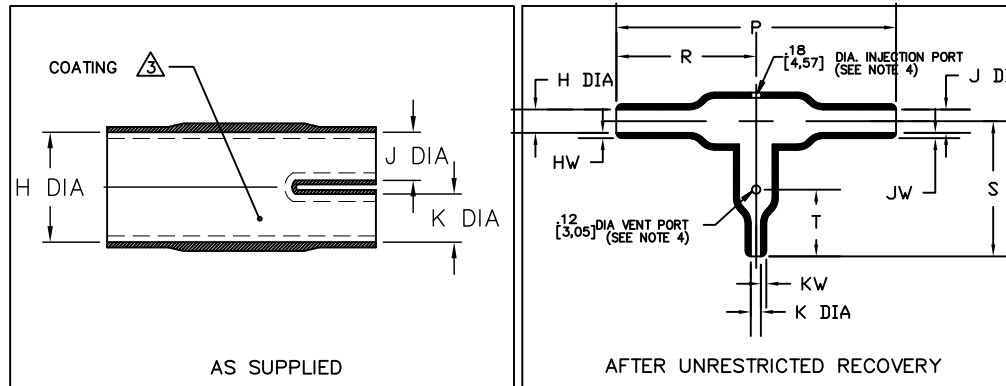
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NOTES

- All dimensions are in $\frac{\text{inches}}{[\text{millimeters}]}$
- Dimensions appearing in table are as follows:
 - As Supplied
 - After Unrestricted Recovery
- Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
- Molding ports are optional. When -00 modification number is specified molding ports will be located as shown. On size 322A112 the vent port will be eliminated.



REVISIONS		
LTR	DESCRIPTION	DATE
E	REVISED PER ECO-14-016831	10/29/2014

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ORDERING INFORMATION

Base part number 322A1XX -25 -XX /225

Material dash number _____
(See Compatibility Chart)

Modification number _____
(If necessary, see front of scd binder for a complete list)

Adhesive slash number _____
(If necessary, see Compatibility Chart)

TABLE OF DIMENSIONS

PART NUMBER	H & J		K		P	R	S	T	HW & JW	KW
	Min	Max	Min	Max	±10%	±10%	±10%	±10%	±20%	±20%
	a	b	a	b	a	b	a	b	a	b
322A112	.52 [13,2]	.23 [5,8]	.26 [6,6]	.12 [3,0]	2.06 [52,3]	1.03 [26,2]	.76 [19,3]	N/A	.06 [1,52]	.04 [1,02]
322A123	1.06 [26,9]	.49 [12,4]	.26 [6,6]	.12 [3,0]	3.28 [83,3]	1.64 [41,7]	1.07 [27,2]	.42 [10,7]	.10 [2,54]	.04 [1,02]
322A134	1.06 [26,9]	.50 [12,7]	.52 [13,2]	.23 [5,8]	4.24 [107,7]	2.12 [53,8]	1.52 [38,6]	.80 [20,3]	.10 [2,54]	.06 [1,52]
322A148	2.19 [55,6]	1.00 [25,4]	.52 [13,2]	.23 [5,8]	7.11 [180,6]	3.56 [90,4]	2.26 [57,4]	1.00 [25,4]	.18 [4,57]	.06 [1,52]
322A158	2.19 [55,6]	1.00 [25,4]	1.06 [26,9]	.49 [12,4]	8.75 [222,3]	4.38 [111,3]	3.06 [77,7]	1.50 [38,1]	.18 [4,57]	.10 [2,54]

COMPATABILITY CHART

MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION
-25	Elastomer, Fluid Resistant	RW-2070	/225	S-1206	Adhesive

Raychem Molded parts
CUSTOMER DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE INCHES. METRIC DIMENSIONS ARE IN BRACKETS. DECIMAL TOLERANCES .XXX ± 0.005 [0,13 mm] .XX ± 0.01 [0,25 mm] .X ± 0.1 [0,50 mm] ANGLE TOLERANCE .X ± 1 DEG. TYCO ELECTRONICS RESERVES THE RIGHT TO AMEND THIS DRAWING AT ANY TIME. USERS SHOULD EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION. © 2014 Tyco Electronics Corporation. All rights reserved.	DRAWN M.MAZARIEGOS		TITLE Transition, 90° Side Breakout
	APPROVED S.GRAVANO		
DO NOT SCALE THIS DRAWING		SHEET 1 OF 1	