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LOC A	DIST 66	REVISIONS		
P	LTR	DESCRIPTION	DATE	DWN
	F	ECR-06-018438	8-2006	MY
				APVD TM

APPLICATOR PARTS LIST				TYPE SIDEWISE STRAIN RELIEF WING			AMP AMP Incorporated Harrisburg, PA 17105-3608			
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA		TERMINALS
1	WIRE CRIMPER	-	-	42	SHEAR DEPRESSOR	1	810955-4	TO APPLY TERMINAL		42412
2	INS. CRIMPER	1	386993-1	43	SHEAR SPRING	1	386455	WIRE SIZE CRIMP HEIGHT		-
3	ANVIL	1	694325-3	44	SPRING SEAT	1	386443	-	CRIMP	-
4	ANVIL SPACER	1	453263-1	45	SHEAR BEARING PL. FRONT	1	386409-1	-	TILL	-
5	FLOATING SHEAR	1	473243-2	46	REAR OILITE BEARING PL.	1	386408	-	TIGHT	-
6	REAR SHEAR PLATE	-	-	47	LEFT OILITE BEARING PL.	1	386406	-	-	-
7	SHEAR BLADE MOUNT	1	386442	48	RIGHT OILITE BEARING PL.	1	386407	-	-	-
8	FRONT SHEAR PLATE	1	386414	49	-	-	-	-	-	-
9	REAR ANVIL SPACER PL.	-	-	50	-	-	-	CRIMP	SIZE	TYPE
10	FRONT ANVIL SPACER PL.	-	-	51	STRIP HOLD	1	692871-1	WIRE	-	-
11	TOOL SPACER	1	854652-7	52	-	-	-	INSUL.	.260	0
12	CRIMP SPACER	-	-	53	-	-	-	SLEEVED	-	-
13	FRONT STRIP GUIDE	1	386444-1	54	-	-	-	INSULATION RANGE		WIRE RANGE
14	REAR STRIP GUIDE	1	386445	55	-	-	-	.150 - .190		-
15	RAM	1	473699	56	-	-	-	EXPLODED VIEW		A-6009-3
16	TOOL HOLDER	-	-	57	-	-	-	REMARKS:		
17	ADJ. CRIMP MOUNT	-	-	58	-	-	-	1. RECOMMENDED SPARE PARTS		
18	ADJ. BLOCK	-	-	59	-	-	-	2. MOUNT ON ITEM 14		
19	APPLICATOR MOUNT ASSY.	-	-	60	-	-	-	3. MOUNT ON TOP OF SHEAR BEARING PLATE ITEM 45		
20	BASE PLATE	1	473228	61	-	-	-	4. TOP TOOL MT. FROM RAM OUTWARD ITEM 42, 11 & 2		
21	BASE BLOCK	1	473227	62	-	-	-			
22	STRIP GUIDE PLATE	1	473226	63	-	-	-			
23	ANVIL HOLDER	-	-	64	-	-	-			
24	AUX. ANVIL HOLDER	-	-	65	TENSION ADJ. PLATE	1	374999	THIS APPLICATOR IS TO BE USED ON		
25	STRIPPER	1	694924-1	66	-	-	-	AMP-O-LECTRIC 1-471273-3		
26	STRIPPER MOUNT	-	-	67	LUBRICATOR ASSEMBLY	1	465184-2	MECH FEED		
27	RETAINER PLATE	-	-	68	SYNTHETIC OIL	REF	22014-1	SERIAL NO.		DATE SHIPPED
28	STRIPPER MOUNT BRACKET	-	-	69	SLIDE GAGE MT. BRACKET	1	689126-1			OR 3-1-91 C. MOYER
29	STRIPPER BUSHING	-	-	70	SLIDE GAGE	1	387024	CUSTOMER NAME AND ADDRESS		CHK'D 8-16-91 C. MOYER
30	STOCK DRAG	1	473229	71	SLIDE GAGE MOUNT	1	689125-1			APP'D
31	STOCK DRAG HANDLE	-	-	72	-	-	-			
32	STOCK DRAG STUD	1	388648-7							
33	STOCK DRAG SPRING	1	1-23847-1							
34	STOCK DRAG ADJ. SCREW	-	-							
35	FEED FINGER HOLDER	-	-							
36	FEED FINGER	1	388477							
37	FEED FINGER TIP	1	386447							
38	FEED FINGER GUIDE	1	1-471716-3							
39	BASE CASTING	1	570238							
40	GUARD ASSEMBLY	1	461343-1							
41	-	-	-	P	F	LTR	REVISION RECORD	APP	DATE	A LOG NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. YOUNGER	01AUG03	Tyco Electronics Corporation HARRISBURG, PA 17105-3608	
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK T. ELBIN	APVD T. ELBIN	NAME	
	0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -	PRODUCT SPEC	SIDE FEED STANDARD APPLICATOR		RESTRICTED TO
MATERIAL	FINISH	APPLICATION SPEC	SIZE A3	CAGE CODE 00779	DRAWING NO 672193-7
		WEIGHT	CUSTOMER DRAWING		SCALE
			SHEET 1 OF 2		REV F

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LOC <b>A</b>	DIST <b>66</b>	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

APPLICATOR PARTS LIST						TYPE		HARDWARE					
NO.	DESCRIPTION	SIZE	LGTH.	REQ	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ	PART NO.		
100	SCREW, S.S. SELF LOCKING	1/4-20	.50	1	2-21549-3	117	NUT, HEX HD	5-40	-	1	1-21018-2		
-	RAM PIN TO RAM (15)	-	-	-	-	-	FEED FINGER PIN(37) TO FEED FINGER(36)	-	-	-	-		
101	SCREW, SHC	1/4-20	.50	2	21001-2	118	SCREW, SHC	8-32	.25	1	2-21000-5		
-	BASE PLATE (20) TO BASE BLOCK (21)	-	-	-	-	119	WASHER, FLAT	#8	-	1	21055-6		
-	-	-	-	-	-	-	TENSION ADJ. PLATE(65) TO FEED FINGER(36)	-	-	-	-		
102	SCREW, SHC	1/4-20	.88	2	21001-5	-	-	-	-	-	-		
-	STRIP GUIDE PL (22) TO BASE BLOCK (21)	-	-	-	-	120	SCREW, SHC	1/4-20	1.25	2	21001-7		
-	-	-	-	-	-	-	TOP TOOLING TO RAM(15)	-	-	-	-		
103	SCREW, SHC	1/4-20	.50	3	21001-2	-	-	-	-	-	-		
-	SHEAR MOUNT BLK (7) TO BASE PLATE (20)	-	-	-	-	121	SCREW, SHC	8-32	.25	2	2-21000-5		
-	-	-	-	-	-	-	GUARD ASSEMBLY(40) TO RAM RET. PLATE	-	-	-	-		
104	SCREW, SHC	6-32	.38	2	1-21000-9	-	-	-	-	-	-		
-	F. SHEAR BEARING PL. (45) TO SHEAR MT. PL. (7)	-	-	-	-	122	SCREW, SHC	1/4-20	.75	2	21001-4		
-	-	-	-	-	-	-	SLIDE GA. MT. BRKT(67) TO BASE BLOCK(21)	-	-	-	-		
105	SCREW, SHC	10-32	.62	2	3-21000-6	-	-	-	-	-	-		
-	SHEAR PL. (8) TO SHEAR MT. BLOCK(7)	-	-	-	-	123	SCREW, SHC	6-32	.50	2	2-21000-0		
-	-	-	-	-	-	-	SLIDE GA. MT. (69) TO SLIDE GA. MT BRKT(67)	-	-	-	-		
106	SCREW, SHC	1/4-20	.75	2	21001-4	-	-	-	-	-	-		
-	ANVIL (3) TO BASE BLOCK(21)	-	-	-	-	124	SCREW, SHC	10-32	.195	1	811651-4		
-	-	-	-	-	-	125	WASHER, FLAT	#10	-	1	21055-7		
107	SCREW, SHC	8-32	.75	2	2-21000-9	-	-	-	-	-	-		
108	WASHER, FLAT	#8	-	2	21055-6	-	-	-	-	-	-		
-	FRONT STRIP GUIDE(13) TO STRIP GUIDE PL(22)	-	-	-	-	126	SCREW, SHC	3/8-16	1.25	3	3-21015-2		
-	-	-	-	-	-	127	WASHER, FLAT	3/8	-	3	371178		
109	SCREW, SHC	8-32	.75	2	2-21000-9	-	-	-	-	-	-		
110	WASHER, FLAT	#8	-	2	21055-6	-	-	-	-	-	-		
-	REAR STRIP GUIDE(14) & F.F. GUIDE(38) TO STRIP GUIDE PL(22)	-	-	-	-	-	BASE PLATE(20) TO BASE CASTING(39)	-	-	-	-		
-	-	-	-	-	-	-	-	-	-	-	-		
111	NUT, HEX HD SELF LOC	1/4-20	-	1	21022-4	-	-	-	-	-	-		
-	DRAG STUD(32)	-	-	-	-	-	-	-	-	-	-		
-	-	-	-	-	-	-	-	-	-	-	-		
112	SCREW, SOC SET	10-32	.62	1	5-21006-5	-	-	-	-	-	-		
113	NUT, HEX HD	10-32	-	1	21018-7	-	-	-	-	-	-		
-	STOCK DRAG(30)	-	-	-	-	-	-	-	-	-	-		
-	-	-	-	-	-	-	-	-	-	-	-		
114	SCREW, SOC SET	6-32	1	4	3-21006-7	-	-	-	-	-	-		
115	NUT, HEX HD	6-32	-	4	21018-5	-	-	-	-	-	-		
-	SHEAR MT. BLOCK(7) TO LEFT BRG PL.(47) & R. BRG PL.(46)	-	-	-	-	-	-	-	-	-	-		
-	-	-	-	-	-	-	-	-	-	-	-		
116	SCREW, SOC SET	5-40	.38	1	9-21006-1	-	-	-	-	-	-		
-	-	-	-	-	-	-	-	-	-	-	-		

A LOG NO SHEET 2 OF 2 REV

NOTES:

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MATERIAL -	FINISH -	PRODUCT SPEC -	APPLICATION SPEC -	WEIGHT -	RESTRICTED TO -
CUSTOMER DRAWING		SIZE A3	CAGE CODE 00779	DRAWING NO G=672193-7	SCALE -
		SHEET 2 OF 2		REV F	

tyco Tyco Electronics Corporation HARRISBURG, PA 17105-3608  
SIDE FEED STANDARD APPLICATOR