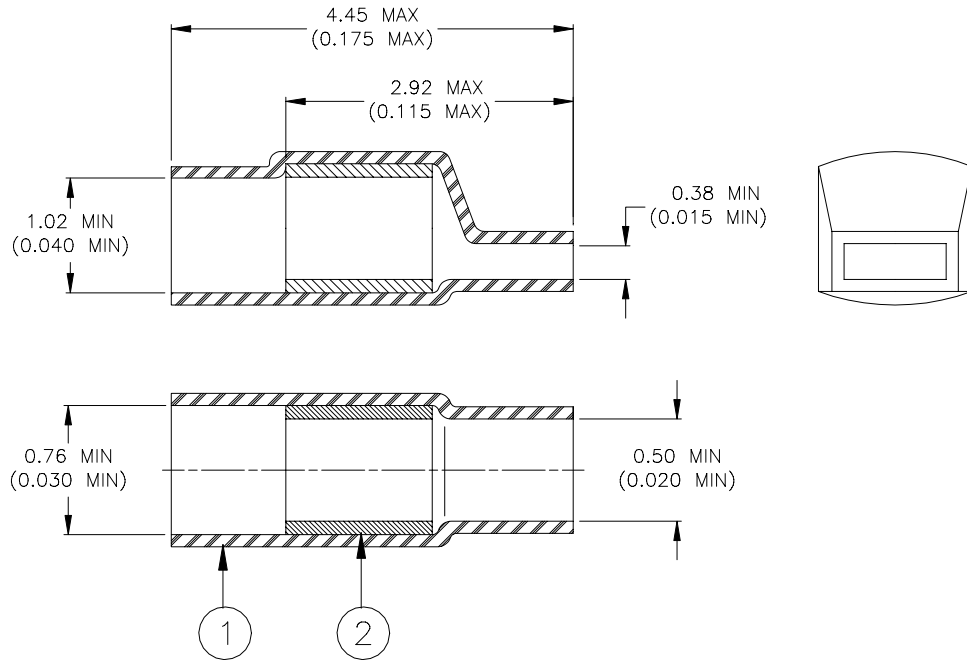


## SPECIFICATION CONTROL DRAWING



### MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
  - SOLDER: TYPE Sn96 per ANSI J-STD-006.
  - FLUX: TYPE ROL1 per ANSI J-STD-004.

### APPLICATION

1. This part is designed to be used to attach 24 or 26 AWG wires, pre-tinned with Sn96, to connector terminals on 1.27 (0.050) or greater center spacing, such as Raychem MTC50-YXX-015/016.
2. Sleeve will recover to 0.61(0.024) diameter maximum.
3. This drawing forms part of Raychem Specification control Drawing D-713-0006, [1.27 (0.050) centers].

<b>tyco / Electronics / Raychem</b>		<b>Wire and Harnessing Products</b>		TITLE: <b>SOLDERSLEEVE FOR MTC50 CONNECTORS</b>			
307 Constitution Drive, Menlo Park, CA 94025, USA							
Unless otherwise specified dimensions are in millimeters. Inches dimensions are in between brackets.				DOCUMENT NO.: <b>D-141-0169</b>			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A  ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D010436		REPLACES: N/A	
DRAWN BY: M. FORONDA	DATE: 13-July-01	PROD. REV. D	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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