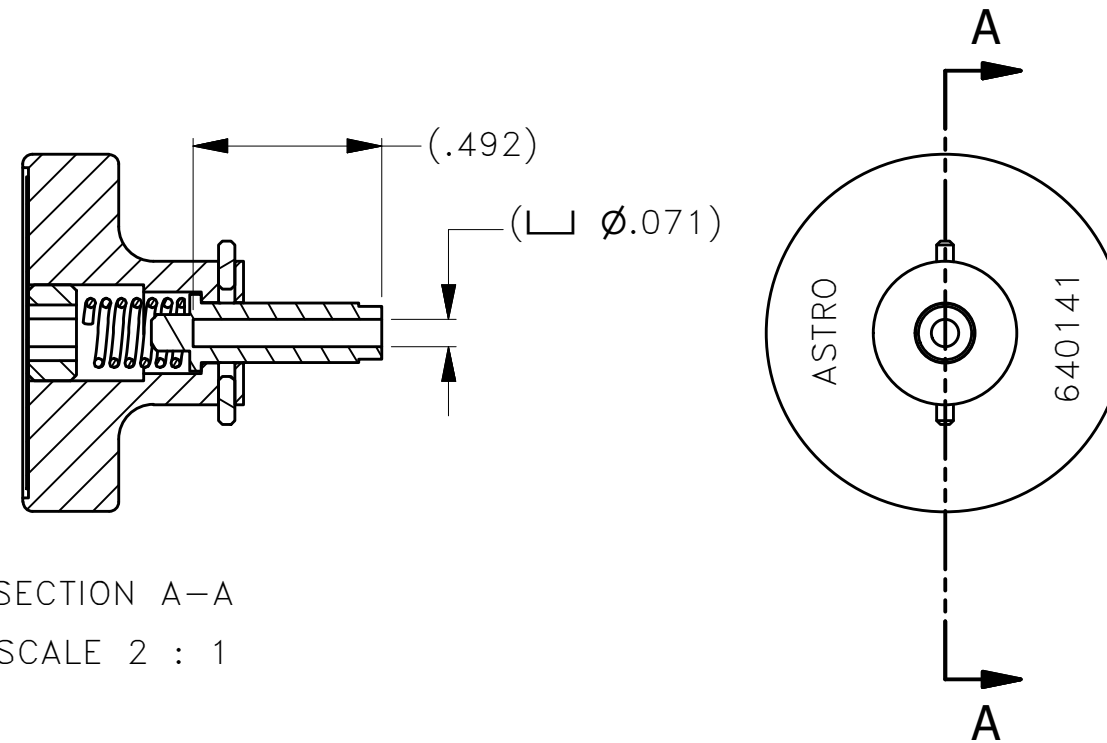
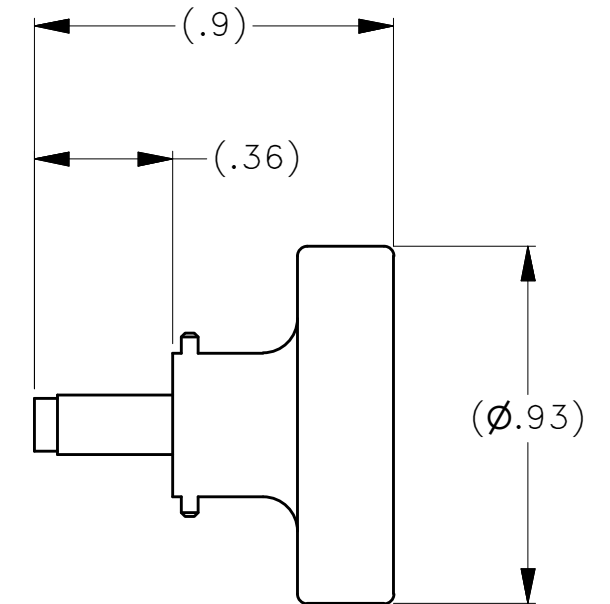


**UNCONTROLLED DOCUMENT  
WILL NOT BE UPDATED**

REVISIONS				
REV SYM	ECO NUMBER	DESCRIPTION	BY DATE	APP'D DATE
A	---	NEW RELEASE	DYO 03-13-15	ADI.G 03-13-15



SECTION A-A  
SCALE 2 : 1



NOTES:

1. THIS IS AN ICAD DRAWING. DO NOT CHANGE MANUALLY.
2. ASSEMBLE AS SHOWN.

<p>THESE DRAWINGS, SPECIFICATIONS OR OTHER DATA ARE THE PROPERTY OF ASTRO TOOL CORP. AND MUST BE RETURNED UPON REQUEST. THEY CONTAIN INFORMATION OWNED AND/OR DEVELOPED BY ASTRO AT ITS OWN PRIVATE EXPENSE AND MAY NOT BE USED, DUPLICATED OR DISCLOSED TO OTHERS, IN WHOLE OR IN PART FOR DESIGN, MANUFACTURE, OR PROCUREMENT WITHOUT THE WRITTEN PERMISSION OF ASTRO TOOL CORP. EACH AND EVERY TIME.</p> <p>CREATED FROM AN INVENTOR MODEL. CHANGES MUST BE REFLECTED IN THE 3D PART</p> <p>DO NOT SCALE DRAWING</p>	MATERIAL	N/S	ITEM	PART NO.	QTY.	DESCRIPTION/REMARKS
	HEAT TREAT	N/A	DRN.	DYO	DATE	03-13-15
	FINISH	N/A	CHK'D.	ADI.G	DATE	03-13-15
	TOLERANCE:		UNLESS OTHERWISE SPECIFIED FRACTIONS ± 1/32 ANGLES ± 1' DECIMAL INCHES:		.X ± .030 .XX ± .010 .XXX ± .005 .XXXX ± .0005 REMOVE BURRS AND BREAK SHARP EDGES .005-.015	
			APP'D.	DATE	<p>ASTRO TOOL CORP</p> <p>21615 S.W. THIALATIN VALLEY HWY. BEAVERTON OR 97003</p> <p>ENVELOPE DRAWING: 640141 POSITIONER ASSEMBLY</p>	
			APP'D.	DATE	WHERE USED:	
			SIZE	SCALE	CAD P/N	SHEET OF
			B	2:1	640141-ENV_RA	1 1
			POSTING	P/N	640141-ENV	REV. A